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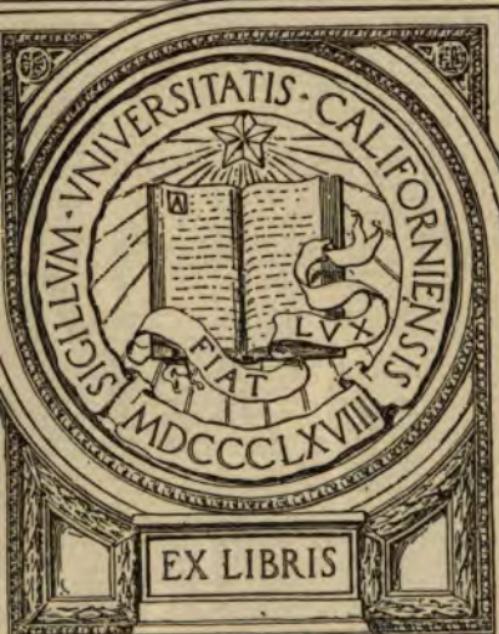
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UNITED STATES SHIPPING BOARD
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TIMBER SCHEDULE AND
SPECIFICATIONS

F.O.U.

STANDARD WOOD STEAMSHIP

PACIFIC COAST
LAKELEY DOUGLAS FIR

1918 - 1919

2

UNITED STATES SHIPPING BOARD
EMERGENCY FLEET CORPORATION

**TIMBER SCHEDULE AND
SPECIFICATIONS**

FOR

STANDARD WOOD STEAMSHIP

**PACIFIC COAST
LARGELY DOUGLAS FIR**

MAY 20, 1917



WASHINGTON
GOVERNMENT PRINTING OFFICE

1917

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TIMBER SCHEDULE AND SPECIFICATIONS

FOR

STANDARD WOOD STEAMSHIPS, PACIFIC COAST.

GENERAL INFORMATION.

These specifications have been drafted for the information and guidance of lumber manufacturers, contractors, and shipbuilders, and constitute the official schedule of timbers to be used in the construction of wooden vessels on the Pacific Coast.

The purchase and inspection of lumber under this schedule will be conducted by the Emergency Fleet Corporation or under its direction. Inspections will be made at the mills where lumber is manufactured.

Purchases of the Douglas-fir items called for will be made only in complete units of one ship, and will be awarded to mills or groups of mills undertaking to furnish complete units. Offers to furnish a partial list of Douglas-fir items will not be considered.

Approved May 20, 1917.

UNITED STATES SHIPPING BOARD
EMERGENCY FLEET CORPORATION,
Maj. Gen. GEO. W. GONTHALS,
General Manager.

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NO. VIII
AMERICAN

RULES GOVERNING PACIFIC COAST TIMBER SCHEDULE.

The accompanying lumber schedule is governed strictly by the following rules:

1. Dimensions of timbers in the form to be used in the ship are net, after surfacing. Material must be sawed large enough to surface down to these dimensions. Dimensions and quantities in the rough, in accordance with the usual milling practice, are given separately for the information of manufacturers.

2. The specification of "Selected common" Douglas fir means the following, as quoted from the Standard Schedule of Grading Rules, etc., for Douglas fir and associated species, No. 6, issued by the Pacific Lumber Inspection Bureau, 1912:

"Selected Common:

"This is a grade selected from the grade of No. 1 Common, and shall consist of lumber free from defects that materially impair the strength of the piece, well manufactured, and suitable for high class constructional and structural purposes or the purpose for which it is intended, including bridge timbers, floor joists, ship timbers, factories, and warehouses, designed to carry heavy loads, etc."

The following specifications, taken from the same schedule, shall govern timber used for ship plank and decking:

"No. 1 Ship Plank:

"Including outboard planking, garboards, wales, clamps, rails and lumber for similar purposes, shall be

firm grain, free from large knots or other defects impairing its use for the purposes intended.

"Will allow small, tight, hard knots when not on face corners or calking seam. Bright sap on face side edges not exceeding one-quarter the width or thickness. Small pitch pockets not extending through the piece. Said defects to be considered in connection with size of piece and its quality otherwise. Must be well sawn.

"Decking:

"Shall be uniformly sawn, firm grain, and free from knots and defects on one face and calking edges. Flat sizes shall show edge grain on broad face. Will allow pin and small knots on underside and lower part of calking edges. Bright sap, whether green or seasoned, on face side corner not exceeding one-quarter the width or one-third the length."

3. The specifications governing all other grades of Douglas fir are given in the Standard Schedule of Grading Rules issued by the Pacific Lumber Inspection Bureau, 1912.

4. Hardwood items shall be of selected stock, high grade structural timbers.

5. Knees shall be free from rot, heart or ring shake, large or loose knots, and other defects which would impair their strength for the purpose intended.

6. Treenails shall be of clear all-heart wood, straight grained, and thoroughly air dried.

Timber schedule for standard wood steamship—Pacific Coast.

Item.	Part.	Net size.	Gross size.	Linear feet.	Length.	Number of pieces.	Gross footage.	Finish.	Species and grade.
		Inches.	Inches.		Feet.		ft. B.M.		
1	Shaft log.....	30x30	30 $\frac{1}{2}$ x30 $\frac{1}{2}$			18	1 1,373	S4S	Selected common Douglas fir.
2	Deadwood, forward.....	20x26	20 $\frac{1}{2}$ x26 $\frac{1}{2}$			24	1 1,668	S4S	Do.
3	Deadwood, aft.....	20x26	20 $\frac{1}{2}$ x26 $\frac{1}{2}$			26	1 1,152	S4S	Do.
4	Deadwood, forward.....	20x20	20 $\frac{1}{2}$ x20 $\frac{1}{2}$			20	8 5,468	S4S	Do.
5	Deadwood, aft.....	20x20	20 $\frac{1}{2}$ x20 $\frac{1}{2}$			22	8 6,016	S4S	Do.
6	Engine foundation.....	20x20	20 $\frac{1}{2}$ x20 $\frac{1}{2}$			28	5 4,785	S4S	Do.
7	do.....	20x20	20 $\frac{1}{2}$ x20 $\frac{1}{2}$			50	15 8,544	S4S	Do.
8	Main keelsons.....	20x20	20 $\frac{1}{2}$ x20 $\frac{1}{2}$			1,948	14 66,567	S4S	Do.
9	Keel.....	20x20	20 $\frac{1}{2}$ x20 $\frac{1}{2}$			280	4 9,560	S4S	Do.
10	Rudder blade.....	18x24	18 $\frac{1}{2}$ x24 $\frac{1}{2}$			20	1 738	S4S	Do.
11	do.....	18x22	18 $\frac{1}{2}$ x22 $\frac{1}{2}$			26	1 890	S4S	Do.
12	do.....	18x20	18 $\frac{1}{2}$ x20 $\frac{1}{2}$			26	1 801	S4S	Do.
13	do.....	18x18	18 $\frac{1}{2}$ x18 $\frac{1}{2}$			20	1 558	S4S	Do.
14	Stem.....	16x30	16 $\frac{1}{2}$ x30 $\frac{1}{2}$			50	1 2,049	S4S	Do.
15	Hull end framing.....	16x24	16 $\frac{1}{2}$ x24 $\frac{1}{2}$			16 and up Av., 24	5 3,959	S2S	Do.
16	Knightheads.....	16x24	16 $\frac{1}{2}$ x24 $\frac{1}{2}$			42	2 759	S4S	Do.
17	Apron.....	16x24	16 $\frac{1}{2}$ x24 $\frac{1}{2}$			48	1 1,576	S4S	Do.
18	Rudder blade.....	16x16	16 $\frac{1}{2}$ x16 $\frac{1}{2}$			14	1 908	S4S	Do.
19	Horn timbers.....	16x16	16 x16			20	2 853	Rough S4S	Do.
20	Upper deck waterway.....	15x15	15 $\frac{1}{2}$ x15 $\frac{1}{2}$			30 and up Av., 40	27, 137	Do.	
21	Stern framing.....	14x20	14 $\frac{1}{2}$ x20			12	34 9,690	S2S	

22	Rudder blade.	14x24	14x24 ¹	24	1	691	S45
23	Hull end framing.	14x24	14x24	16 and up Av., 24	5	3,420	S28
24	Hold beams	14x16	14x16 ¹				Do.
25	do.	14x16	14x16 ¹				Do.
26	do.	14x16	14x16 ¹				Do.
27	do.	14x16	14x16 ¹				Do.
28	Clamp timbers .	14x16	14x16 ¹	680	30 and up Av., 40	13,124	Do.
29	Hold beams	14x16	14x16 ¹		2	1,621	S45
30	do.	14x16	14x16 ¹		46	39,007	S45
31	Hatch coamings and girders.	14x14	14x14 ¹	44	2	2,163	S45
32	Hatch coamings and girder timbers.	14x14	14x14 ¹	16	6	2,163	S45
33	Hatch strongbacks .	14x14	14x14 ¹		17	2	S75
34	do.	14x14	14x14 ¹		21	1	S65
35	Stanchions.	14x14	14x14 ¹		24	27	S45
36	Hatch strongback.	14x14	14x14 ¹		25	1	423
37	Shelf timbers .	14x14	14x14 ¹	1,400	30 and up Av., 40	23,695	S45
38	Clamp timbers .	14x14	14x14 ¹	2,400	30 and up Av., 40	40,629	S45
39	Bilge ceiling .	14x14	14x14 ¹	2,000	30 and up Av., 40	38,850	S182E
40	Fletch timber frames.	12x32	12x32		10	100	32,667
41	Fletch timber frames.	12x30	12x30		10	16	4,906
42	do.	12x30	12x30		10	100	625
43	do.	12x30	12x30		16	12	5,890
44	Stern framing .	12x30	12x30		18	34	S28
							18,742

Timber schedule for standard wood steamship—Pacific Coast—Continued.

Item.	Part.	Net size.	Gross size.	Linear feet.	Length.	Number of pieces.	Gross footage.	Finish.	Species and grade.
45	Fletch timber frames	Feather. 12x30	12 ¹ /4x30	24	16 9,800	S2S	Selected common Douglas fir.
46	do	12x30	12 ¹ /4x30	12	8,820	S2S	Do.
47	do	12x28	12 ¹ /4x28	16	5,488	S2S	Do.
48	do	12x28	12 ¹ /4x28	16	50 22,867	S2S	Do.
49	do	12x28	12 ¹ /4x28	16	56 25,611	S2S	Do.
50	do	12x26	12 ¹ /4x26	10	100 26,541	S2S	Do.
51	do	12x26	12 ¹ /4x26	16	56 23,781	S2S	Do.
52	do	12x26	12 ¹ /4x26	16	50 21,233	S2S	Do.
53	do	12x26	12 ¹ /4x26	28	20 14,883	S2S	Do.
54	do	12x26	12 ¹ /4x26	28	16 11,891	S2S	Do.
55	do	12x26	12 ¹ /4x26	30	80 63,700	S2S	Do.
56	do	12x24	12 ¹ /4x24	16	56 21,952	S2S	Do.
57	do	12x24	12 ¹ /4x24	16	50 19,600	S2S	Do.
58	Hull end framing	12x24	12 ¹ /4x24	16 and up	5 2,940	S2S	Do.
59	Fletch timber frames	12x20	12 ¹ /4x20	Av., 24	12	50 12,250	S2S
60	do	12x20	12 ¹ /4x20	16	56 18,293	S2S	Do.
61	Upper deck beams	12x18	12 ¹ /4x18	40	3 2,296	S1S2E	Do.
62	do	12x18	12 ¹ /4x18	44	40 32,789	S1S2E	Do.
63	do	12x18	12 ¹ /4x18	60	1 1,118	S1S2E	Do.
64	do	12x18	12 ¹ /4x18	66	2 2,459	S1S2E	Do.
65	do	12x18	12 ¹ /4x18	74	2 2,757	S1S2E	Do.
66	do	12x18	12 ¹ /4x18	76	2 2,832	S1S2E	Do.

67	do.	12x18	12 $\frac{1}{4}$ x18 $\frac{1}{4}$	86	2	3, 204	S1S2E
68	Fletch timber frames	12x16	12 $\frac{1}{4}$ x16	12	56	10, 976	828
69	do.	12x16	12 $\frac{1}{4}$ x16	12	50	9, 800	828
70	do.	12x16	12 $\frac{1}{4}$ x16	14	80	18, 293	828
71	Upper deck short beams	12x16	12 $\frac{1}{4}$ x16 $\frac{1}{4}$	16	66	17, 518	81S2E
72	Girder keelsons	12x16	12 $\frac{1}{4}$ x16 $\frac{1}{4}$	65	15	16, 177	848
73	Fletch timber frames	12x14	12 $\frac{1}{4}$ x14	16	80	18, 293	828
74	Shelf timber	12x14	12 $\frac{1}{4}$ x14 $\frac{1}{4}$	700	30 and up	10, 185	848
75	Bilge ceiling	12x14	12 $\frac{1}{4}$ x14 $\frac{1}{4}$	3, 000	30 and up A.v., 40	43, 650	81S2E
76	Fletch timber frames	12x12	12 $\frac{1}{4}$ x12	16	80	15, 680	828
77	Hatch coamings and girder timbers.	12x12	12 $\frac{1}{4}$ x12 $\frac{1}{4}$	16	8	1, 601	848
78	Shelf timbers	12x12	12 $\frac{1}{4}$ x12 $\frac{1}{4}$	2, 200	30 and up A.v., 40	27, 518	848
79	Solid floors under engine bed	10x26	10 $\frac{1}{4}$ x26 $\frac{1}{4}$	14	10	3, 139	848
80	Hull end framing	10x24	10 $\frac{1}{4}$ x24	16 and up A.v., 24	5	2, 460	828
81	Planking, garboards	10x18	10 $\frac{1}{4}$ x18 $\frac{1}{4}$	600	5 pieces each streak	9, 353	S1S2E
82	Hatch strongbacks	10x12	10 $\frac{1}{4}$ x12 $\frac{1}{4}$	17	4	712	848
83	Headers	10x12	10 $\frac{1}{4}$ x12 $\frac{1}{4}$	20	4	837	S4S
84	Hatch strongbacks	10x12	10 $\frac{1}{4}$ x12 $\frac{1}{4}$	21	2	439	S4S
85	do.	10x12	10 $\frac{1}{4}$ x12 $\frac{1}{4}$	25	2	523	S4S
86	Shelf timbers	10x12	10 $\frac{1}{4}$ x12 $\frac{1}{4}$	2, 000	30 and up A.v., 40	20, 933	S4S
87	Side ceiling and girder timbers.	10x12	10 $\frac{1}{4}$ x12 $\frac{1}{4}$	8, 000	...do...	83, 733	S1S2E

Timber schedule for standard wood steamship—Pacific Coast—Continued.

Item.	Part.	Net size.	Gross size.	Linear feet.	Inches.	Length.	Number of pieces.	Gross footage.	Finish.	Species and grade.
88	Hatch coamings.....	10x10	10 $\frac{1}{4}$ x10 $\frac{1}{4}$	42	8	2, 942	84S	Selected common Douglas fir.		
89	Poop bridge and forecastle deck beams.	10x10	10 $\frac{1}{4}$ x10 $\frac{1}{4}$	45	6	2, 364	S1S2E	Do.		
90	Forecastle and poop plank sheer.	8x26	8 $\frac{1}{4}$ x26 $\frac{1}{4}$	20	14	5, 053	S4S	Do.		
91	Planking, first streak.....	8x18	8 $\frac{1}{4}$ x18 $\frac{1}{4}$	600	5 pieces each streak	7, 528	S1S2E	Selected common Douglas fir (square edged).		
92	Engine foundation packing timbers.	8x16	8 $\frac{1}{4}$ x16 $\frac{1}{4}$	30	15	5, 029	S4S	Selected common Douglas fir.		
93	Floor ceiling.....	8x12	8 $\frac{1}{4}$ x12 $\frac{1}{4}$	6, 700	30 and up A.v., 40	56, 447	S1S2E	Do.		
94	Bulkhead studding.....	8x12	8 $\frac{1}{4}$ x12 $\frac{1}{4}$	300	32	60	26, 276	84S	Do.	
95	Poop bridge and forecastle deck plank sheer.	8x14	8 $\frac{1}{4}$ x14 $\frac{1}{4}$	300	30 and up	2, 940	S4S	Do.		
96	sills and plates.....	8x10	8 $\frac{1}{4}$ x10 $\frac{1}{4}$	200	20 and up A.v., 30	1, 409	S4S	Do.		
97	sills.....	8x 8	8 $\frac{1}{4}$ x 8 $\frac{1}{4}$	20	6	681	84S	Do.		
98	Lock streak.....	7x12	7 $\frac{1}{4}$ x12 $\frac{1}{4}$	40	16	4, 441	84S	Do.		
99	Poop bridge and forecastle deck beams.	7x10	7 $\frac{1}{4}$ x10 $\frac{1}{4}$	17	16	1, 684	S1S2E	Do.		
100	do.....	7x10	7 $\frac{1}{4}$ x10 $\frac{1}{4}$	24	8	1, 239	S1S2E	Do.		
101	do.....	7x10	7 $\frac{1}{4}$ x10 $\frac{1}{4}$	38	15	3, 530	S1S2E	Do.		

102	do.	7x10	7x10 ¹	45	18	5,016	S1S2E	Do.	
103	Planking main rail.	6x19	6x19 ¹	500	30 and up Av., 40	5,013	S1S2E	Selected common Douglas fir (square edged).	
104	Planking second streak.	6x18	6x18 ¹	600	5 pieces each streak	5,703	S1S2E	Do.	
105	Sills and plates.	6x10	6x10 ¹	250	20 and up Av., 30	1,335	S4S	Selected common Douglas fir.	
106	Planking, bilge.	6x10	6x10 ¹	5,000	30 and up Av., 40	29, 896	S1S2E	Do.	
107	Shaft tunnel.	6x10	6x10 ¹	1,600	30 to 60 Av., 40	8, 547	S4S	Selected common Douglas fir (square edged).	
108	Planking, side.	6 x 9	6x 9 ¹	5,600	30 and up Av., 40	23, 979	S1S2E	Do.	
109	Studding.	6 x 8	6x 8 ¹	8	60	2,063	S4S	Selected common Douglas fir.	
110	Chock rails.	6 x 8	6x 8 ¹	175	20 to 30 Av., 30	729	S2S	Do.	
111	Sills and plates.	6 x 8	6x 8 ¹	250	20 and up Av., 30	1,074	S4S	Do.	
112	Poop bridge, and forecastle deck shelf.	6 x 8	6x 8 ¹	300	30 and up Av., 30	1,290	S4S	Do.	
113	Poop bridge, and forecastle deck lock streak.	6 x 8	6x 8 ¹	300	30 and up Av., 30	1,290	S4S	Do.	
114	Studding.	6 x 6	6x 6 ¹	200	20 and up Av., 30	7	907	S4S	
115	Sills and plates.	6 x 6	6x 6 ¹	200	20 and up Av., 30	651	S4S	Do.	

Timber schedule for standard wood steamship—Pacific Coast—Continued.

12

Item.	Part.	Net size.	Gross size.	Linear feet.	Length.	Number of pieces.	Gross footage.	Finish.	Species and grade.
116	Planking, bead streak.....	Inches. 6x 6	Inches. 6 $\frac{1}{4}$ x 6 $\frac{1}{4}$	330	30 and up A.v., 40	1,172	S1S2E	Selected common Douglas fir (square edged). Do.	
117	Planking, bottom and side..	5x18	5 $\frac{1}{4}$ x 18 $\frac{1}{4}$	8,000	30 and up A.v., 40	63,875	S1S2E		
118	Planking, poop, bridge, and forecastle.	5x14	5 $\frac{1}{4}$ x 14 $\frac{1}{4}$	400	30 and up A.v., 40	2,494	S1S2E	Do.	
119	Poop, bridge, and forecastle deck clamps.	5x12	5 $\frac{1}{4}$ x 12 $\frac{1}{4}$	900	30 and up A.v., 40	4,822	S4S	Selected common Douglas fir.	
120	Planking, bottom and side..	5x10	5 $\frac{1}{4}$ x 10 $\frac{1}{4}$	5,800	30 and up A.v., 40	23,009	S1S2E	Selected common Douglas fir. Douglas fir (square edged).	
121	Planking, bottom and side..	5x 9	5 $\frac{1}{4}$ x 9 $\frac{1}{4}$	4,000	30 and up A.v., 40	16,188	S1S2E	Selected common Douglas fir (square edged). Do.	
122	do.....	5x 8	5 $\frac{1}{4}$ x 8 $\frac{1}{4}$	3,000	30 and up A.v., 40	10,828	S1S2E		
123	Poop, bridge, and forecastle deck shelf.	5x 8	5 $\frac{1}{4}$ x 8 $\frac{1}{4}$	600	30 and up A.v., 30	2,165	S4S	Selected common Douglas fir.	
124	Sills and plates.....	5x 5	5 $\frac{1}{4}$ x 5 $\frac{1}{4}$	400	20 and up A.v., 40	919	S4S	Do.	
125	Planking, poop, bridge, and forecastle.	4x10	4 $\frac{1}{4}$ x10 $\frac{1}{4}$	400	30 and up A.v., 40	1,452	S1S2E	Selected common Douglas fir (square edged).	

126	Shaft tunnel.....	4x10	4 $\frac{1}{4}$ x10 $\frac{1}{4}$	800	30 and up Av., 40	2, 907	S4S	Selected common Douglas fir.
127	Ends of erections bulkheads.	4x 8	4 $\frac{1}{4}$ x 8 $\frac{1}{4}$	2, 000	20 and up Av., 30	5, 844	S4S	Selected common Douglas fir (square edged). Do.
128	Planking, poop, bridge, and forecastle.	4x 8	4 $\frac{1}{4}$ x 8 $\frac{1}{4}$	700	30 and up Av., 40	2, 045	S1S2E	Selected common Douglas fir. Do.
129	Sills and plates.....	4x 6	4 $\frac{1}{4}$ x 6 $\frac{1}{4}$	350	20 and up	775	S4S	Selected common Douglas fir. Do.
130	Studding.....	4x 4	4 $\frac{1}{4}$ x 4 $\frac{1}{4}$	677	7	65	S4S	Selected common Douglas fir (square edged). Do.
131	do.....	4x 4	4 $\frac{1}{4}$ x 4 $\frac{1}{4}$	8, 000	20 and up Av., 30	60	S2S	Selected common Douglas fir (square edged). Do.
132	Deep tank deck plank.....	4x 4	4 $\frac{1}{4}$ x 4 $\frac{1}{4}$	42, 000	20 and up Av., 30	12, 042	S4S	Selected common Douglas fir (square edged). Do.
133	Upper deck plank.....	4x 4	4 $\frac{1}{4}$ x 4 $\frac{1}{4}$	42, 000	20 and up Av., 30	63, 219	S4S	Do.
134	Hatch covers.....	3x 8	3 $\frac{1}{4}$ x 8 $\frac{1}{4}$	2, 400	7, 962	S4S	Do.
135	Timber for pointers, breast headings. Cross spalls.	Av., 12 3x12	to 16 Av., 12 3 $\frac{1}{4}$ x12	14, 000	20 and up Av., 26	20	1, 950	S2S
136	Bulkheads.....	3x 8	3 $\frac{1}{4}$ x 8 $\frac{1}{4}$	24	400	19, 200	Rough S4S	Selected common Douglas fir. Do.
137	do.....	3x 8	3 $\frac{1}{4}$ x 8 $\frac{1}{4}$	31, 281	17	10	S4S
138	Bridge-house carlings.....	3x 6	3 $\frac{1}{4}$ x6 $\frac{1}{4}$	288	S4S	Selected common Douglas fir (square edged).
139	do.....	3x 6	3 $\frac{1}{4}$ x 6 $\frac{1}{4}$	2, 000	20 and up Av., 30	56	2, 276	S4S
140	Bridge, poop, and forecastle ceiling.	3x 6	3 $\frac{1}{4}$ x 6 $\frac{1}{4}$	3, 385	S1S2E	Selected common Douglas fir. Do. Do.

Timber schedule for standard wood steamship—Pacific Coast—Continued.

Item.	Part.	Net size.	Gross size.	Linear feet.	Length.	Number of pieces.	Gross footage.	Finish.	Species and grade.
		Inches.	Inches.	Feet.	Feet.		Flt. B. M.		
141	Upper bridge house carlings.	3x 5	3 $\frac{1}{4}$ x 5 $\frac{1}{4}$...	20	60	1,706	S4S	Selected common Douglas fir.
142	Sills and plates.....	3x 5	3 $\frac{1}{4}$ x 5 $\frac{1}{4}$	100	20 and up Av., 30	...	142	S4S	Do.
143	Pilot-house carlings.....	3x 4	3 $\frac{1}{4}$ x 4 $\frac{1}{4}$...	16	15	276	S4S	Selected common Douglas fir (square edged).
144	Planking, bulwarks.....	3x 4	3 $\frac{1}{4}$ x 4 $\frac{1}{4}$	2,000	30 and up Av., 40	...	2,303	S1S2E	Selected common Douglas fir.
145	Studding.....	3x 3	3 $\frac{1}{4}$ x 3 $\frac{1}{4}$...	7	29	176	S4S	Selected common Douglas fir.
146	Poop, bridge, and forecastle deck plank.	3x 3	3 $\frac{1}{4}$ x 3 $\frac{1}{4}$	28,000	20 and up Av., 30	...	25,526	S4S	Selected common Douglas fir (square edged).
147	Engine and boiler hatch planking.	2x 8	2 $\frac{1}{4}$ x 8 $\frac{1}{4}$	1,200	12 to 24 Av.	...	1,856	S4S	Do.
	Sills and plates.....	2x 8	2 $\frac{1}{4}$ x 8 $\frac{1}{4}$	450	20 and up Av., 30	...	696	S4S	Selected common Douglas fir.
148	Bridge and aft house planking.	2x 8	2 $\frac{1}{4}$ x 8 $\frac{1}{4}$	300	20 and up Av., 30	...	484	S4S	Selected common Douglas fir (square edged).
149	Chocks.....	2x 6	2 $\frac{1}{4}$ x 6 $\frac{1}{4}$	600	6 and up.	...	703	S4S	Selected common Douglas fir.
150									

151	bunkers.....	1 $\frac{1}{2}$ x 6	2 1,000	12 and up random lengths	1,692	D. & M.	No. 1 common fir.	
152	House decking.....	1 $\frac{1}{2}$ x 3 $\frac{1}{4}$	2 6,000	12 and up random lengths	8,910	D. & M.	No. 2 clear V. G. flooring fir.	
153	House sheathing, inside	1 $\frac{1}{2}$ x 5 $\frac{1}{4}$	1x 6	2 6,000	12 and up random lengths	6,750	D. & M.	Selected common fir.
154	House sheathing, outside	1 $\frac{1}{2}$ x 5 $\frac{1}{4}$	1x 6	2 2,000	12 and up random lengths	2,250	D. & M.	Do.
155	Mold material.....	4x12	1x12	1,000	14 to 16..	1,000	S2S	No. 2 clear finish fir.
156	Sternpost.....	24x30	24x30	-	40	2	4,800	Rough. Gum or ironbark, selected structural.
157	Rudderpost.....	20x20	20x20	-	40	1	1,333	Rough.
158	Rudderstock.....	18x18	18 $\frac{1}{4}$ x18 $\frac{1}{4}$	-	30	1	832	S4S
159	Keel shoe.....	3x20	3 $\frac{1}{4}$ x20 $\frac{1}{4}$	-	28	10	1,536	S4S
160	Deedwood knees.....	3 20	...	Arms 4	2	...	S2S	Douglas fir or western red cedar.
161	Knees.....	3 12	...	Arms 8	4	...	S2S	Do.
162	Hull lodging knees.....	3 9	...	Arms 6	58	...	S2S	Do.
163	Stanchion knees.....	3 8	...	to 8	80	...	S2S	Do.
				Arms 4	to 6	...		

¹ Tongued and grooved.

² Square feet.

³ Thick.

Timber schedule for standard wood steamship—Pacific Coast—Continued.

Item.	Part.	Net size.	Gross size. Inches.	Linear feet.	Length. Feet.	Number of pieces.	Gross footage.	Finish.	Species and grade.
• 164	Poop, bridge, and forecastle hanging knees.	1 6	Arms 4 to 6	40	Pt. B. M.	S2S	Douglas fir or west- ern red cedar.
165	Bridge hanging knees.	1 4	Arms 4 to 6	20	S2S	Do.
166	Trenails.....	2 1 1/8	40 inches	16,000	White oak, black locust, or other approved hard- woods.
167do.....	2 1 1/4	26 inches	4,000	Do.

1 Thick.

2 Diameter.

Total Douglas fir, excluding knees.....

Total hardwood, excluding trenails.....

Total all woods, excluding knees and trenails.....

1, 684.233
8,501

1, 692.734

AMENDMENTS TO SPECIFICATIONS NO. 2 OF CERTAIN ITEMS OF TIMBER SCHEDULE FOR STANDARD WOOD STEAMSHIP OF DOUGLAS FIR TYPE, PUBLISHED MAY 20, 1917.

TRENAILS.

Trenails will be of the following finished sizes and quantities instead of the specifications given on page 16 of the schedule of May 20, 1917:

Size.	Quantity.
<i>Inches.</i>	
1 $\frac{1}{2}$ by 26	4,500
1 $\frac{1}{2}$ by 32	12,500
1 $\frac{1}{2}$ by 36	7,500

Firms which do not have facilities for manufacturing finished trenails, but which wish to supply rough oak lumber from which trenails may be made by shipbuilding firms, may find the following suggestions helpful:

Memorandum Regarding Quantity of Oak Lumber Required for the Manufacture of Trenails.

Item No. 1, finished, size 1 $\frac{1}{2}$ by 26 inches; quantity, 4,500 pieces. Can be manufactured from 1 $\frac{1}{2}$ by 1 $\frac{1}{2}$ by 26 inches, rough dimension stock. Amount of lumber in each piece is 0.405 board foot.

Item No. 2, finished, size 1 $\frac{1}{2}$ by 32 inches; quantity, 12,500 pieces. Can be made from 1 $\frac{1}{2}$ by 1 $\frac{1}{2}$ by 32 inches dimension stock, each piece containing $\frac{1}{2}$ board foot.

Item No. 3, finished, size 1 $\frac{1}{2}$ by 36 inches; quantity, 7,500 pieces. Can be made from 1 $\frac{1}{2}$ by 1 $\frac{1}{2}$ by 36 inches rough dimension stock, each piece containing 0.562 board foot.

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